### FEDERAL OPERATING PERMIT

A FEDERAL OPERATING PERMIT IS HEREBY ISSUED TO TRNLWS, LLC

AUTHORIZING THE OPERATION OF Trinity ESC Streetman Minerals and Earths

LOCATED AT
Navarro County, Texas
Latitude 31° 54′ 37″ Longitude 96° 20′ 57″
Regulated Entity Number: RN100211283

This permit is issued in accordance with and subject to the Texas Clean Air Act (TCAA), Chapter 382 of the Texas Health and Safety Code and Title 30 Texas Administrative Code Chapter 122 (30 TAC Chapter 122), Federal Operating Permits. Under 30 TAC Chapter 122, this permit constitutes the permit holder's authority to operate the site and emission units listed in this permit. Operations of the site and emission units listed in this permit are subject to all additional rules or amended rules and orders of the Commission pursuant to the TCAA.

This permit does not relieve the permit holder from the responsibility of obtaining New Source Review authorization for new, modified, or existing facilities in accordance with 30 TAC Chapter 116, Control of Air Pollution by Permits for New Construction or Modification.

The site and emission units authorized by this permit shall be operated in accordance with 30 TAC Chapter 122, the general terms and conditions, special terms and conditions, and attachments contained herein.

This permit shall expire five years from the date of issuance. The renewal requirements specified in 30 TAC § 122.241 must be satisfied in order to renew the authorization to operate the site and emission units.

Permit No:	<u> </u>	issuance Date: _	
For the Co	mmission		_

# **Table of Contents**

Section	Page
General Terms and Conditions	1
Special Terms and Conditions:	1
Emission Limitations and Standards, Monitoring and Testing, and Recordkeeping and Reporting	
Additional Monitoring Requirements	7
New Source Review Authorization Requirements	
Compliance Requirements	
Protection of Stratospheric Ozone	
Permit Location	9
Permit Shield (30 TAC § 122.148)	
Attachments	11
Applicable Requirements Summary	12
Additional Monitoring Requirements	15
Permit Shield	
New Source Review Authorization References	23
Appendix A	29
Acronym List	30

#### **General Terms and Conditions**

The permit holder shall comply with all terms and conditions contained in 30 TAC § 122.143 (General Terms and Conditions), 30 TAC § 122.144 (Recordkeeping Terms and Conditions), 30 TAC § 122.145 (Reporting Terms and Conditions), and 30 TAC § 122.146 (Compliance Certification Terms and Conditions).

In accordance with 30 TAC § 122.144(1), records of required monitoring data and support information required by this permit, or any applicable requirement codified in this permit, are required to be maintained for a period of five years from the date of the monitoring report, sample, or application unless a longer data retention period is specified in an applicable requirement. The five year record retention period supersedes any less stringent retention requirement that may be specified in a condition of a permit identified in the New Source Review Authorization attachment.

If the permit holder chooses to demonstrate that this permit is no longer required, a written request to void this permit shall be submitted to the Texas Commission on Environmental Quality (TCEQ) by the Responsible Official in accordance with 30 TAC § 122.161(e). The permit holder shall comply with the permit's requirements, including compliance certification and deviation reporting, until notified by the TCEQ that this permit is voided.

The permit holder shall comply with 30 TAC Chapter 116 by obtaining a New Source Review authorization prior to new construction or modification of emission units located in the area covered by this permit.

All reports required by this permit must include in the submittal a cover letter which identifies the following information: company name, TCEQ regulated entity number, air account number (if assigned), site name, area name (if applicable), and Air Permits Division permit number(s).

### **Special Terms and Conditions:**

# Emission Limitations and Standards, Monitoring and Testing, and Recordkeeping and Reporting

- 1. Permit holder shall comply with the following requirements:
  - A. Emission units (including groups and processes) in the Applicable Requirements Summary attachment shall meet the limitations, standards, equipment specifications, monitoring, recordkeeping, reporting, testing, and other requirements listed in the Applicable Requirements Summary attachment to assure compliance with the permit.
  - B. The textual description in the column titled "Textual Description" in the Applicable Requirements Summary attachment is not enforceable and is not deemed as a substitute for the actual regulatory language. The Textual Description is provided for information purposes only.
  - C. A citation listed on the Applicable Requirements Summary attachment, which has a notation [G] listed before it, shall include the referenced section and subsection for all commission rules, or paragraphs for all federal and state regulations and all subordinate paragraphs, subparagraphs and clauses, subclauses, and items contained within the referenced citation as applicable requirements.

- D. When a grouped citation, notated with a [G] in the Applicable Requirements Summary, contains multiple compliance options, the permit holder must keep records of when each compliance option was used.
- E. For the purpose of generating discrete emission reduction credits through 30 TAC Chapter 101, Subchapter H, Division 4 (Discrete Emission Credit Banking and Trading), the permit holder shall comply with the following requirements:
  - (i) Title 30 TAC § 101.372 (relating to General Provisions)
  - (ii) Title 30 TAC § 101.373 (relating to Discrete Emission Reduction Credit Generation and Certification)
  - (iii) Title 30 TAC § 101.374 (relating to Mobile Discrete Emission Reduction Credit Generation and Certification)
  - (iv) Title 30 TAC § 101.378 (relating to Discrete Emission Credit Banking and Trading)
  - (v) The terms and conditions by which the emission limits are established to generate the discrete reduction credit are applicable requirements of this permit
- 2. The permit holder shall comply with the following sections of 30 TAC Chapter 101 (General Air Quality Rules):
  - A. Title 30 TAC § 101.1 (relating to Definitions), insofar as the terms defined in this section are used to define the terms used in other applicable requirements
  - B. Title 30 TAC § 101.3 (relating to Circumvention)
  - C. Title 30 TAC § 101.8 (relating to Sampling), if such action has been requested by the TCEQ
  - D. Title 30 TAC § 101.9 (relating to Sampling Ports), if such action has been requested by the TCEQ
  - E. Title 30 TAC § 101.10 (relating to Emissions Inventory Requirements)
  - F. Title 30 TAC § 101.201 (relating to Emission Event Reporting and Recordkeeping Requirements)
  - G. Title 30 TAC § 101.211 (relating to Scheduled Maintenance, Start-up, and Shutdown Reporting and Recordkeeping Requirements)
  - H. Title 30 TAC § 101.221 (relating to Operational Requirements)
  - I. Title 30 TAC § 101.222 (relating to Demonstrations)
  - J. Title 30 TAC § 101.223 (relating to Actions to Reduce Excessive Emissions)
- 3. Permit holder shall comply with the following requirements of 30 TAC Chapter 111:

- A. Visible emissions from stationary vents with a flow rate of less than 100,000 actual cubic feet per minute and constructed after January 31, 1972 that are not listed in the Applicable Requirements Summary attachment for 30 TAC Chapter 111, Subchapter A, Division 1, shall not exceed 20% opacity averaged over a six-minute period. The permit holder shall comply with the following requirements for stationary vents at the site subject to this standard:
  - (i) Title 30 TAC § 111.111(a)(1)(B) (relating to Requirements for Specified Sources)
  - (ii) Title 30 TAC § 111.111(a)(1)(E)
  - (iii) Title 30 TAC § 111.111(a)(1)(F)(i), (ii), (iii), or (iv)
  - (iv) For emission units with vent emissions subject to 30 TAC § 111.111(a)(1)(B), complying with 30 TAC § 111.111(a)(1)(F)(ii), (iii), or (iv), and capable of producing visible emissions from, but not limited to, particulate matter, acid gases and NO<sub>x</sub>, the permit holder shall also comply with the following periodic monitoring requirements for the purpose of annual compliance certification under 30 TAC § 122.146. These periodic monitoring requirements do not apply to vents that are not capable of producing visible emissions such as vents that emit only colorless VOCs; vents from non-fuming liquids; vents that provide passive ventilation, such as plumbing vents; or vent emissions from any other source that does not obstruct the transmission of light. Vents, as specified in the "Applicable Requirements Summary" attachment, that are subject to the emission limitation of 30 TAC § 111.111(a)(1)(B) are not subject to the following periodic monitoring requirements:
    - (1) An observation of stationary vents from emission units in operation shall be conducted at least once during each calendar quarter unless the emission unit is not operating for the entire quarter.
    - (2) For stationary vents from a combustion source, if an alternative to the normally fired fuel is fired for a period greater than or equal to 24 consecutive hours, the permit holder shall conduct an observation of the stationary vent for each such period to determine if visible emissions are present. If such period is greater than 3 months, observations shall be conducted once during each quarter. Supplementing the normally fired fuel with natural gas or fuel gas to increase the net heating value to the minimum required value does not constitute creation of an alternative fuel.
    - (3) Records of all observations shall be maintained.
    - (4) Visible emissions observations of emission units operated during daylight hours shall be conducted no earlier than one hour after sunrise and no later than one hour before sunset. Visible emissions observations of emission units operated only at night must be made with additional lighting and the temporary installation of contrasting backgrounds. Visible emissions observations shall be made during times when the activities

described in 30 TAC § 111.111(a)(1)(E) are not taking place. Visible emissions shall be determined with each stationary vent in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 mile, away from each stationary vent during the observation. For outdoor locations, the observer shall select a position where the sun is not directly in the observer's eyes. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be evaluated at the outlet prior to condensation of water vapor. A certified opacity reader is not required for visible emissions observations.

#### (5) Compliance Certification:

- (a) If visible emissions are not present during the observation, the RO may certify that the source is in compliance with the applicable opacity requirement in 30 TAC § 111.111(a)(1) and (a)(1)(B).
- However, if visible emissions are present during the (b) observation, the permit holder shall either list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2) or conduct the appropriate opacity test specified in 30 TAC § 111.111(a)(1)(F) as soon as practicable, but no later than 24 hours after observing visible emissions to determine if the source is in compliance with the opacity requirements. If an opacity test is performed and the source is determined to be in compliance, the RO may certify that the source is in compliance with the applicable opacity requirement. However, if an opacity test is performed and the source is determined to be out of compliance, the permit holder shall list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2). The opacity test must be performed by a certified opacity reader.
- (c) Some vents may be subject to multiple visible emission or monitoring requirements. All credible data must be considered when certifying compliance with this requirement even if the observation or monitoring was performed to demonstrate compliance with a different requirement.
- B. For visible emissions from all other sources not specified in 30 TAC § 111.111(a)(1), (4), or (7); the permit holder shall comply with the following requirements:
  - (i) Title 30 TAC § 111.111(a)(8)(A) (relating to Requirements for Specified Sources)

- (ii) Title 30 TAC § 111.111(a)(8)(B)(i) or (ii)
- (iii) For a source subject to 30 TAC § 111.111(a)(8)(A), complying with 30 TAC § 111.111(a)(8)(B)(i) or (ii), and capable of producing visible emissions from, but not limited to, particulate matter, acid gases and NO<sub>x</sub>, the permit holder shall also comply with the following periodic monitoring requirements for the purpose of annual compliance certification under 30 TAC § 122.146:
  - (1) An observation of visible emissions from a source which is required to comply with 30 TAC § 111.111(a)(8)(A) shall be conducted at least once during each calendar quarter unless the source is not operating for the entire quarter.
  - (2) Records of all observations shall be maintained.
  - Visible emissions observations of sources operated during (3) daylight hours shall be conducted no earlier than one hour after sunrise and no later than one hour before sunset. Visible emissions observations of sources operated only at night must be made with additional lighting and the temporary installation of contrasting backgrounds. Visible emissions shall be determined with each source in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 mile, away from each source during the observation. For outdoor locations, the observer shall select a position where the sun is not directly in the observer's eyes. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be evaluated at the outlet prior to condensation of water vapor. A certified opacity reader is not required for visible emissions observations.
  - (4) Compliance Certification:
    - (a) If visible emissions are not present during the observation, the RO may certify that the source is in compliance with the applicable opacity requirement in 30 TAC § 111.111(a)(8) and (a)(8)(A)
    - (b) However, if visible emissions are present during the observation, the permit holder shall either list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2) or conduct the appropriate opacity test specified in 30 TAC § 111.111(a)(8)(B) as soon as practicable, but no later than 24 hours after observing visible emissions to determine if the source is in compliance with the opacity requirements. If an opacity test is performed and the source is determined to be in compliance, the RO may certify that the source is in compliance with the applicable opacity requirement. However, if an opacity test is

performed and the source is determined to be out of compliance, the permit holder shall list this occurrence as a deviation on the next deviation report as required under 30 TAC § 122.145(2). The opacity test must be performed by a certified opacity reader.

- C. Certification of opacity readers determining opacities under Method 9 (as outlined in 40 CFR Part 60, Appendix A) to comply with opacity monitoring requirements shall be accomplished by completing the Visible Emissions Evaluators Course, or approved agency equivalent, no more than 180 days before the opacity reading.
- D. For emission units with contributions from uncombined water, the permit holder shall comply with the requirements of 30 TAC § 111.111(b).
- E. Emission limits on nonagricultural processes, except for the steam generators specified in 30 TAC § 111.153, shall comply with the following requirements:
  - (i) Emissions of PM from any source may not exceed the allowable rates as required in 30 TAC § 111.151(a) (relating to Allowable Emissions Limits)
  - (ii) Sources with an effective stack height ( $h_e$ ) less than the standard effective stack height ( $H_e$ ), must reduce the allowable emission level by multiplying it by [ $h_e/H_e$ ]<sup>2</sup> as required in 30 TAC § 111.151(b)
  - (iii) Effective stack height shall be calculated by the equation specified in 30 TAC § 111.151(c)
- F. Outdoor burning, as stated in 30 TAC § 111.201, shall not be authorized unless the following requirements are satisfied:
  - (i) Title 30 TAC § 111.209 (relating to Exception for Disposal Fires)
  - (ii) Title 30 TAC  $\S$  111.219 (relating to General Requirements for Allowable Outdoor Burning)
  - (iii) Title 30 TAC § 111.221 (relating to Responsibility for Consequences of Outdoor Burning)
- 4. Permit holder shall comply with the following 30 TAC Chapter 115, Subchapter C requirements:
  - A. When filling stationary gasoline storage containers with a nominal capacity less than or equal to 1,000 gallons at a Stage I motor vehicle fuel dispensing facility, the permit holder shall comply with the following requirements specified in 30 TAC Chapter 115, Subchapter C:
    - (i) Title 30 TAC § 115.222(3) (relating to Control Requirements), as it applies to liquid gasoline leaks, visible vapors, or significant odors
    - (ii) Title 30 TAC § 115.222(6) (relating to Control Requirements)
    - (iii) Title 30 TAC § 115.224(1) (relating to Inspection Requirements), as it applies to liquid gasoline leaks, visible vapors, or significant odors

- 5. The permit holder shall comply with the following 30 TAC Chapter 115, Subchapter F requirements (relating to Cutback Asphalt Requirements):
  - A. Title 30 TAC § 115.512(3) (relating to Control Requirements)
- 6. The permit holder shall comply with the following requirements for units subject to any subpart of 40 CFR Part 60, unless otherwise stated in the applicable subpart:
  - A. Title 40 CFR § 60.7 (relating to Notification and Recordkeeping)
  - B. Title 40 CFR § 60.8 (relating to Performance Tests)
  - C. Title 40 CFR § 60.11 (relating to Compliance with Standards and Maintenance Requirements)
  - D. Title 40 CFR § 60.12 (relating to Circumvention)
  - E. Title 40 CFR § 60.13 (relating to Monitoring Requirements)
  - F. Title 40 CFR § 60.14 (relating to Modification)
  - G. Title 40 CFR § 60.15 (relating to Reconstruction)
  - H. Title 40 CFR § 60.19 (relating to General Notification and Reporting Requirements)
- 7. For the nonmetallic mineral processing operations specified in 40 CFR Part 60, Subpart OOO, the permit holder shall comply with the following requirements:
  - A. Title 40 CFR § 60.670(f) (relating to Applicability and Designation of Affected Facility), for Table 1 for Subpart A
  - B. Title 40 CFR § 60.673(a) (b) (relating to Reconstruction)
  - C. Title 40 CFR § 60.676(h) (relating to Reporting and Recordkeeping)
- 8. The permit holder shall comply with certified registrations submitted to the TCEQ for purposes of establishing federally enforceable emission limits. A copy of the certified registration shall be maintained with the permit. Records sufficient to demonstrate compliance with the established limits shall be maintained. The certified registration and records demonstrating compliance shall be provided, on request, to representatives of the appropriate TCEQ regional office and any local air pollution control agency having jurisdiction over the site. The permit holder shall submit updated certified registrations when changes at the site require establishment of new emission limits. If changes result in emissions that do not remain below major source thresholds, the permit holder shall submit a revision application to codify the appropriate requirements in the permit.

#### **Additional Monitoring Requirements**

9. The permit holder shall comply with the periodic monitoring requirements as specified in the attached "Periodic Monitoring Summary" upon issuance of the permit. Except for, as applicable, monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required

zero and span adjustments), the permit holder shall conduct all monitoring in continuous operation (or shall collect data at all required intervals) at all times that the pollutant-specific emissions unit is operating. The permit holder may elect to collect monitoring data on a more frequent basis and average the data, consistent with the averaging time specified in the "Periodic Monitoring Summary," for purposes of determining whether a deviation has occurred. However, the additional data points must be collected on a regular basis. In no event shall data be collected and used in particular instances to avoid reporting deviations. Deviations shall be reported according to 30 TAC § 122.145 (Reporting Terms and Conditions).

### **New Source Review Authorization Requirements**

- 10. Permit holder shall comply with the requirements of New Source Review authorizations issued or claimed by the permit holder for the permitted area, including permits, permits by rule, standard permits, flexible permits, special permits, permits for existing facilities including Voluntary Emissions Reduction Permits and Electric Generating Facility Permits issued under 30 TAC Chapter 116, Subchapter I, or special exemptions referenced in the New Source Review Authorization References attachment. These requirements:
  - A. Are incorporated by reference into this permit as applicable requirements
  - B. Shall be located with this operating permit
  - C. Are not eligible for a permit shield
- 11. The permit holder shall comply with the general requirements of 30 TAC Chapter 106, Subchapter A or the general requirements, if any, in effect at the time of the claim of any PBR.
- 12. The permit holder shall maintain records to demonstrate compliance with any emission limitation or standard that is specified in a permit by rule (PBR) or Standard Permit listed in the New Source Review Authorizations attachment. The records shall yield reliable data from the relevant time period that are representative of the emission unit's compliance with the PBR or Standard Permit. These records may include, but are not limited to, production capacity and throughput, hours of operation, safety data sheets (SDS), chemical composition of raw materials, speciation of air contaminant data, engineering calculations, maintenance records, fugitive data, performance tests, capture/control device efficiencies, direct pollutant monitoring (CEMS, COMS, or PEMS), or control device parametric monitoring. These records shall be made readily accessible and available as required by 30 TAC § 122.144. Any monitoring or recordkeeping data indicating noncompliance with the PBR or Standard Permit shall be considered and reported as a deviation according to 30 TAC § 122.145 (Reporting Terms and Conditions).

### **Compliance Requirements**

13. The permit holder shall certify compliance in accordance with 30 TAC § 122.146. The permit holder shall comply with 30 TAC § 122.146 using at a minimum, but not limited to, the continuous or intermittent compliance method data from monitoring, recordkeeping, reporting, or testing required by the permit and any other credible evidence or information. The certification period may not exceed 12 months and the certification must be submitted within 30 days after the end of the period being certified.

- 14. Use of Discrete Emission Credits to comply with the applicable requirements:
  - A. Unless otherwise prohibited, the permit holder may use discrete emission credits to comply with the following applicable requirements listed elsewhere in this permit:
    - (i) Title 30 TAC Chapter 115
    - (ii) Title 30 TAC Chapter 117
    - (iii) If applicable, offsets for Title 30 TAC Chapter 116
    - (iv) Temporarily exceed state NSR permit allowables
  - B. The permit holder shall comply with the following requirements in order to use the credit to comply with the applicable requirements:
    - (i) The permit holder must notify the TCEQ according to 30 TAC § 101.376(d)
    - (ii) The discrete emission credits to be used must meet all the geographic, timeliness, applicable pollutant type, and availability requirements listed in 30 TAC Chapter 101, Subchapter H, Division 4
    - (iii) The executive director has approved the use of the discrete emission credits according to 30 TAC § 101.376(d)(1)(A)
    - (iv) The permit holder keeps records of the use of credits towards compliance with the applicable requirements in accordance with 30 TAC § 101.372(h) and 30 TAC Chapter 122
    - (v) Title 30 TAC § 101.375 (relating to Emission Reductions Achieved Outside the United States)

#### **Protection of Stratospheric Ozone**

- 15. Permit holders at a site subject to Title VI of the FCAA Amendments shall meet the following requirements for protection of stratospheric ozone:
  - A. The permit holder shall comply with 40 CFR Part 82, Subpart H related to Halon Emissions Reduction requirements as specified in 40 CFR § 82.250 § 82.270 and the applicable Part 82 Appendices.

### **Permit Location**

16. The permit holder shall maintain a copy of this permit and records related to requirements listed in this permit on site.

#### Permit Shield (30 TAC § 122.148)

17. A permit shield is granted for the emission units, groups, or processes specified in the attached "Permit Shield." Compliance with the conditions of the permit shall be deemed compliance with the specified potentially applicable requirements or specified potentially applicable state-only requirements listed in the attachment "Permit Shield."

Permit shield provisions shall not be modified by the executive director until notification is provided to the permit holder. No later than 90 days after notification of a change in a determination made by the executive director, the permit holder shall apply for the appropriate permit revision to reflect the new determination. Provisional terms are not eligible for this permit shield. Any term or condition, under a permit shield, shall not be protected by the permit shield if it is replaced by a provisional term or condition or the basis of the term and condition changes.

### Attachments

**Applicable Requirements Summary** 

**Additional Monitoring Requirements** 

**Permit Shield** 

**New Source Review Authorization References** 

### **Applicable Requirements Summary**

Unit Summary	
Applicable Requirements Summary	

Note: A "none" entry may be noted for some emission sources in this permit's "Applicable Requirements Summary" under the heading of "Monitoring and Testing Requirements" and/or "Recordkeeping Requirements" and/or "Reporting Requirements." Such a notation indicates that there are no requirements for the indicated emission source as identified under the respective column heading(s) for the stated portion of the regulation when the emission source is operating under the conditions of the specified SOP Index Number. However, other relevant requirements pursuant to 30 TAC Chapter 122 including Recordkeeping Terms and Conditions (30 TAC § 122.145), and Compliance Certification Terms and Conditions (30 TAC § 122.146) continue to apply.

### **Unit Summary**

Unit/Group/ Process ID No.	Unit Type	Group/Inclusive Units	SOP Index No.	Regulation	Requirement Driver
E3-1	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	R1151	30 TAC Chapter 111, Nonagricultural Processes	No changing attributes.
E3-2	EMISSION POINTS/STATIONARY VENTS/PROCESS VENTS	N/A	R1151	30 TAC Chapter 111, Nonagricultural Processes	No changing attributes.
GRPBELT	NON-METALLIC MINERAL PROCESSING PLANTS	E2-3C, E2-3D	60000	40 CFR Part 60, Subpart OOO	No changing attributes.

### **Applicable Requirements Summary**

Unit Group Process ID No.	Unit Group Process Type	SOP Index No.	Pollutant	State Rule or Federal Regulation Name	Emission Limitation, Standard or Equipment Specification Citation	Textual Description (See Special Term and Condition 1.B.)	Monitoring And Testing Requirements	Recordkeeping Requirements (30 TAC § 122.144)	Reporting Requirements (30 TAC § 122.145)
E3-1	EP	R1151	PM	30 TAC Chapter 111, Nonagricultural Processes	§ 111.151(a) § 111.151(b) § 111.151(c)	No person may cause, suffer, allow, or permit emissions of particulate matter from any source to exceed the allowable rates specified in Table 1 as follows, except as provided by §111.153 of this title (relating to Emissions Limits for Steam Generators).	** See Periodic Monitoring Summary	None	None
E3-2	ЕР	R1151	PM	30 TAC Chapter 111, Nonagricultural Processes	§ 111.151(a) § 111.151(b) § 111.151(c)	No person may cause, suffer, allow, or permit emissions of particulate matter from any source to exceed the allowable rates specified in Table 1 as follows, except as provided by §111.153 of this title (relating to Emissions Limits for Steam Generators).	** See Periodic Monitoring Summary	None	None
GRPBELT	EU	60000	PM	40 CFR Part 60, Subpart OOO	§ 60.672(b)-Table 3 The permit holder shall comply with the applicable limitation, standard and/or equipment specification requirements of 40 CFR Part 60, Subpart OOO	The permit holder shall comply with the applicable requirements of 40 CFR Part 60, Subpart OOO	The permit holder shall comply with the applicable monitoring and testing requirements of 40 CFR Part 60, Subpart OOO ** See Periodic Monitoring Summary	The permit holder shall comply with the applicable recordkeeping requirements of 40 CFR Part 60, Subpart OOO	The permit holder shall comply with the applicable reporting requirements of 40 CFR Part 60, Subpart OOO

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Unit/Group/Process Information				
ID No.: E3-1				
Control Device ID No.: E3-1	Control Device Type: Wet Scrubber			
Applicable Regulatory Requirement				
Name: 30 TAC Chapter 111, Nonagricultural Processes	SOP Index No.: R1151			
Pollutant: PM	Main Standard: § 111.151(a)			
Monitoring Information				
Indicator: Pressure Drop				
Minimum Frequency: once per week				
Averaging Period: n/a*				
Deviation Limit: Minimum pressure drop is below the deviation limit of 0.16 inches of water gage				
Periodic Monitoring Text: Measure and record the pressure drop. The monitoring instrumentation shall be calibrated, maintained and operated in accordance with manufacturer's specifications or other written procedures. Any monitoring data below the minimum limit shall be considered and reported as a deviation.				

<sup>\*</sup>The permit holder may elect to collect monitoring data on a more frequent basis and calculate the average as specified by the minimum frequency, for purposes of determining whether a deviation has occurred. However, the additional data points must be collected on a regular basis and shall not be collected and used in particular instances to avoid reporting deviations.

Unit/Group/Process Information				
ID No.: E3-1				
Control Device ID No.: E3-1	Control Device Type: Wet Scrubber			
Applicable Regulatory Requirement				
Name: 30 TAC Chapter 111, Nonagricultural Processes	SOP Index No.: R1151			
Pollutant: PM	Main Standard: § 111.151(a)			
Monitoring Information				
Indicator: Liquid Supply Pressure				
Minimum Frequency: once per week				
Averaging Period: n/a*				
Deviation Limit: Calculated weekly minimum liquid supply pressure is below the deviation limit of 25 psi				
Periodic Monitoring Text: Measure and record the liquid supply pressure. The monitoring instrumentation shall be calibrated, maintained and operated in accordance with manufacturer's specifications or other written procedures. Any monitoring data below the minimum limit shall be considered and reported as a deviation.				

<sup>\*</sup>The permit holder may elect to collect monitoring data on a more frequent basis and calculate the average as specified by the minimum frequency, for purposes of determining whether a deviation has occurred. However, the additional data points must be collected on a regular basis and shall not be collected and used in particular instances to avoid reporting deviations.

Unit/Group/Process Information				
ID No.: E3-2				
Control Device ID No.: N/A	Control Device Type: N/A			
Applicable Regulatory Requirement				
Name: 30 TAC Chapter 111, Nonagricultural Processes	SOP Index No.: R1151			
Pollutant: PM Main Standard: § 111.151(a)				
Monitoring Information				
Indicator: Visible Emissions				
Minimum Frequency: Once per week				
Averaging Period: n/a				
Deviation Limit: Visible emissions				

Periodic Monitoring Text: Visible emissions observations shall be made and recorded. Note that to properly determine the presence of visible emissions, all sources must be in clear view of the observer. The observer shall be at least 15 feet, but not more than 0.25 miles, away from the emission source during the observation. The observer shall select a position where the sun is not directly in the observer's eyes. If the observations cannot be conducted due to weather conditions, the date, time, and specific weather conditions shall be recorded. When condensed water vapor is present within the plume, as it emerges from the emissions outlet, observations must be made beyond the point in the plume at which condensed water vapor is no longer visible. When water vapor within the plume condenses and becomes visible at a distance from the emissions outlet, the observation shall be evaluated at the outlet prior to condensation of water vapor.

If visible emissions are observed, the permit holder shall report a deviation. As an alternative, the permit holder may determine the opacity consistent with Test Method 9, as soon as practicable, but no later than 24 hours after observing visible emissions.

If the result of the Test Method 9 is an opacity above the corresponding opacity limit, the permit holder shall report a deviation.

Unit/Group/Process Information				
ID No.: GRPBELT				
Control Device ID No.: N/A Control Device Type: N/A				
Applicable Regulatory Requirement				
Name: 40 CFR Part 60, Subpart OOO	SOP Index No.: 60000			
Pollutant: PM Main Standard: § 60.672(b)-Table 3				
Monitoring Information				
Indicator: Opacity				
Minimum Frequency: Once per month				
Averaging Period: Six-minutes				
Deviation Limit: 10 percent opacity				
Periodic Monitoring Text: Onacity shall be mo	nitored by a certified observer for at least one			

Periodic Monitoring Text: Opacity shall be monitored, by a certified observer, for at least one, six-minute period in accordance with Title 40 Code of Federal Regulations Part 60 (40 CFR Part 60), Appendix A, Test Method 9. Any opacity readings above the deviation limit shall be reported as a deviation.

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	Permit Shield	
Permit Shield		21

### **Permit Shield**

The Executive Director of the TCEQ has determined that the permit holder is not required to comply with the specific regulation(s) identified for each emission unit, group, or process in this table.

Unit/Group/Process		Regulation	Basis of Determination
ID No.	Group/Inclusive Units		
GRPCOAL	D-3-3A, D-3-5, D-3-5A, D-3-5C, D-3-5D, E3-5E, E3-5F, E3-5G, P-3-COAL, P-3-COALFD	40 CFR Part 60, Subpart Y	Facility does not process more than 200 tons of coal per day
GRPCRSHR	P-1-FINAL-A, P-1-PRIMARY, P-1-RC-1	40 CFR Part 60, Subpart OOO	Facility commenced construction, modification, or reconstruction on or before 08/31/1983
GRPNGCRSHR	01014, P-4-RC-2A	40 CFR Part 60, Subpart OOO	After expansion & vitrification in the kiln, which alters the physical & chemical makeup, lightweight aggregate clinker no longer meets the definition of nonmetallic mineral
GRPNGSCRN	P-4-SC-3, SC-10, SC-4, SC-6, SC-7, SC-9	40 CFR Part 60, Subpart OOO	After expansion & vitrification in the kiln, which alters the physical & chemical makeup, lightweight aggregate clinker no longer meets the definition of nonmetallic mineral
GRPNGTRANS	BH-5-19, D-5-3A, D-6-4, D-6-4A, D-6-4B, LOADOUTBIN, P-3-CHRG, P-4-C-11, P-4-C-33, P-4- RC-2B, P-4-RERUN, P-4-SC-7, P-5-RECLM-A, P-5- RECLM-B, P-6-FINES, RIMGNDR	40 CFR Part 60, Subpart OOO	After expansion & vitrification in the kiln, which alters the physical & chemical makeup, lightweight aggregate clinker no longer meets the definition of nonmetallic mineral
GRPNGTRANS1	E46-SCR1, E7-10, E7-8, E7-9, EH46-1, EP-46A	40 CFR Part 60, Subpart OOO	After expansion & vitrification in the kiln, which alters the physical & chemical makeup, lightweight aggregate clinker no longer meets the definition of nonmetallic mineral
GRPSCRN	E4-11B, P-1-SCALP, P-1-SCDARY, P-2-SC-3	40 CFR Part 60, Subpart OOO	Facility commenced construction, modification, or reconstruction on or before 08/31/1983

### **Permit Shield**

The Executive Director of the TCEQ has determined that the permit holder is not required to comply with the specific regulation(s) identified for each emission unit, group, or process in this table.

Unit/Group/Process		Regulation	Basis of Determination
ID No.	Group/Inclusive Units		
GRPTRAN	D-1-10A, D-1-3A, D-1-8A, D-2-5A, D-2-8A, E2-2, E2-9A, E-2-9B, E4-11A, E7-2, E7-3, E7-4, EXTRUDER, F-1-SCDARY, P-1-C-1, P-1-FINAL-B, P-1-SC-1, P-2-C-6, P-2-C-7, P-2-C-8	40 CFR Part 60, Subpart OOO	Facility commenced construction, modification, or reconstruction on or before 08/31/1983
GRPVFTK	T-2	40 CFR Part 60, Subpart K	Tank commenced construction or modification prior to 06/11/1973
KILNSTACK	N/A	30 TAC Chapter 111, Incineration	Not an incinerator or combustion device
KILNSTACK	N/A	40 CFR Part 60, Subpart UUU	Plant commenced construction, modification, or reconstruction prior to 04/23/1986

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New Source Review Authorization References by Emission Unit......25

### **New Source Review Authorization References**

The New Source Review authorizations listed in the table below are applicable requirements under 30 TAC Chapter 122 and enforceable under this operating permit.

Title 30 TAC Chapter 116 Permits, Special Permits, and Other Authorizations (Other Than Permits By Rule, PSD Permits, or NA Permits) for the Application Area.		
Authorization No.: 3025A	Issuance Date: 10/31/2014	
Authorization No.: 49047	Issuance Date: 10/31/2014	
Authorization No.: 5337	Issuance Date: 10/31/2014	
Permits By Rule (30 TAC Chapter 106) for the Application Area		
Number: 106.261	Version No./Date: 09/04/2000	
Number: 106.261	Version No./Date: 11/01/2003	
Number: 14	Version No./Date: 10/04/1995	

Unit/Group/Process ID No.	Emission Unit Name/Description	New Source Review Authorization
01014	RIM GRINDER	3025A
BH-5-19	NEW FINES LOADOUT SYSTEM	3025A
D-1-10A	BELT 1 TO BELT 22	3025A
D-1-3A	HOPPER 1 (FH-1) TO PAN FEEDER	3025A
D-1-8A	BELT 37 TO WOBBLER FEEDER	3025A
D-2-5A	HOPPER 1 (FH-2) TO BELT 10	3025A
D-2-8A	KILN FEED BIN TO FEEDER BELT	3025A
D-3-3A	RAIL HOPPER	5337
D-3-5A	FEED HOPPER TO BELT	5337
D-3-5C	COAL BIN TO WEIGH BELT	5337
D-3-5D	WEIGH BELT TO COAL MILL	5337
D-3-5	FE LOADER TO FEED HOPPER	5337
D-5-3A	CHARGE HOPPER TO BELT 9A	3025A
D-6-4A	BIN N TO BELT 21	3025A
D-6-4B	BIN L TO BELT 21	3025A
D-6-4	DUST BIN TO BELT 21	3025A
E2-2	BELT 10 TO BELT 8	3025A
E2-3C	BELT C8 DROP TO EXTENSION BELT	106.261/09/04/2000
E2-3D	EXTENSION BELT DROP TO C10	106.261/09/04/2000

Unit/Group/Process ID No.	Emission Unit Name/Description	New Source Review Authorization
E2-9A	BELT 7 TO SURGE SILO	3025A
E-2-9B	SURGE SILO TO EXTRUDER	3025A
E3-1	SCRUBBER EXHAUST STACK	5337
E3-2	CLINKER COOLER STACK	49047
E3-5E	FE LOADER DROP TO HOPPER	106.261/09/04/2000
E3-5F	HOPPER DROP TO WEIGHT BELT	106.261/09/04/2000
E3-5G	WEIGHT BELT TO COAL FEED BELT	106.261/09/04/2000
E4-11A	HOPPER DROP TO SCREEN BELT	106.261/09/04/2000
E4-11B	PORTABLE SCREEN	106.261/09/04/2000
E46-SCR1	BELT DROP TO SCREW #1	106.261/11/01/2003
E7-10	STORAGE BIN #2 TO BELT	106.261/11/01/2003
E7-2	HOPPER DROP TO WEIGHT BELT	106.261/09/04/2000
E7-3	WEIGHT BELT TO INCLINE BELT	106.261/09/04/2000
E7-4	INCLINE BELT TO SHUTTLE BELT	106.261/09/04/2000
E7-8	CHUTE TO BELT 44	106.261/11/01/2003
E7-9	BELT TO STORAGE BIN #2	106.261/11/01/2003
EH46-1	DROP TO HOPPER	106.261/11/01/2003
EP-46A	SCREW #1 TO PILE	106.261/11/01/2003
EXTRUDER	EXTRUDER TO BELT 39	3025A

Unit/Group/Process ID No.	Emission Unit Name/Description	New Source Review Authorization
F-1-SCDARY	WOBBLER FEEDER TO BELT 1	3025A
KILNSTACK	KILN EXHAUST STACK	5337
LOADOUTBIN	LOAD OUT SILOS	3025A
P-1-C-1	BELT 1 TO 2/BELT 2 TO 34	3025A
P-1-FINAL-A	TERTIARY CRUSHER (ROLL CRUSHER)	3025A
P-1-FINAL-B	BELT 38 TO BELT 35	3025A
P-1-PRIMARY	PRIMARY CRUSHER/PAN FEEDER TO BELT 36/37	3025A
P-1-RC-1	SECONDARY CRUSHER (ROLL CRUSHER)	3025A
P-1-SC-1	BELT 3 TO BELT 23/BELT 23 TO 10	3025A
P-1-SCALP	SCREEN 8	3025A
P-1-SCDARY	SCREEN 1	3025A
P-2-C-6	BELT 10 TO BELT 6/BELT 6 TO KILN FEED BIN	3025A
P-2-C-7	BELT 7 TO BELT 40	3025A
P-2-C-8	BELT 8 TO BELT 8A	3025A
P-2-SC-3	SCREEN 2	3025A
P-3-CHRG	BELT 9A/SC-3 TO BELT 25	3025A
P-3-COAL	DROP TO RAIL HOPPER	5337
P-3-COALFD	BELT TO COAL BIN	5337
P-4-C-11	DRAG CHAIN TO BELT 11	3025A

Unit/Group/Process ID No.	Emission Unit Name/Description	New Source Review Authorization
P-4-C-33	BELT 32 TO BELT 33	3025A
P-4-RC-2A	ROLL CRUSHER SECONDARY	3025A
P-4-RC-2B	BELT 13 TO BELT 21	3025A
P-4-RERUN	BELT 33 TO BELT 26	3025A
P-4-SC-3	SCREEN 3	3025A
P-4-SC-7	BELT 11 TO BELT 12	3025A
P-5-RECLM-A	BELT 23 TO BELT 24	3025A
P-5-RECLM-B	FINES BIN; L & N BINS	3025A
P-6-FINES	RIM GRINDER DISCHARGE; #3, #7, #6, & #9 SCREENS	3025A
RIMGNDR	#4 SCREEN SYSTEM	3025A
SC-10	SCREEN 10	3025A
SC-4	SCREEN 4	3025A
SC-6	SCREEN 6	3025A
SC-7	SCREEN 7	3025A
SC-9	SCREEN 9	3025A
T-2	DIESEL TANK #2	14/10/04/1995

Арр	pendix A
Acronym List	30

### Acronym List

The following abbreviations or acronyms may be used in this permit:

ACFM	actual cubic feet per minute
	alternate means of control
	Acid Rain Program
	American Society of Testing and Materials
	Beaumont/Port Arthur (nonattainment area)
	Compliance Assurance Monitoring
	control device
	continuous opacity monitoring system
	Dallas/Fort Worth (nonattainment area)
	El Paso (nonattainment area)
	emission point
	U.S. Environmental Protection Agency
	emission unit
	Federal Clean Air Act Amendments
	federal operating permit
	grandfathered
	grains per 100 standard cubic feet
	hazardous air pollutant
H/G/B	Houston/Galveston/Brazoria (nonattainment area)
$H_2S$	hydrogen sulfide
	identification number
lb/hr	pound(s) per hour
MMBtu/hr	Million British thermal units per hour
MRRT	monitoring, recordkeeping, reporting, and testing
	nonattainment
	not applicable
	National Allowance Data Base
	nitrogen oxides
	New Source Performance Standard (40 CFR Part 60)
	New Source Review
	Office of Regulatory Information Systems
	lead
	Permit By Rule
	particulate matter
	parts per million by volume
	prevention of significant deterioration
	sulfur dioxide
	Texas Commission on Environmental Quality
	total suspended particulate
	true vapor pressure
	United States Code
VOC	volatile organic compound